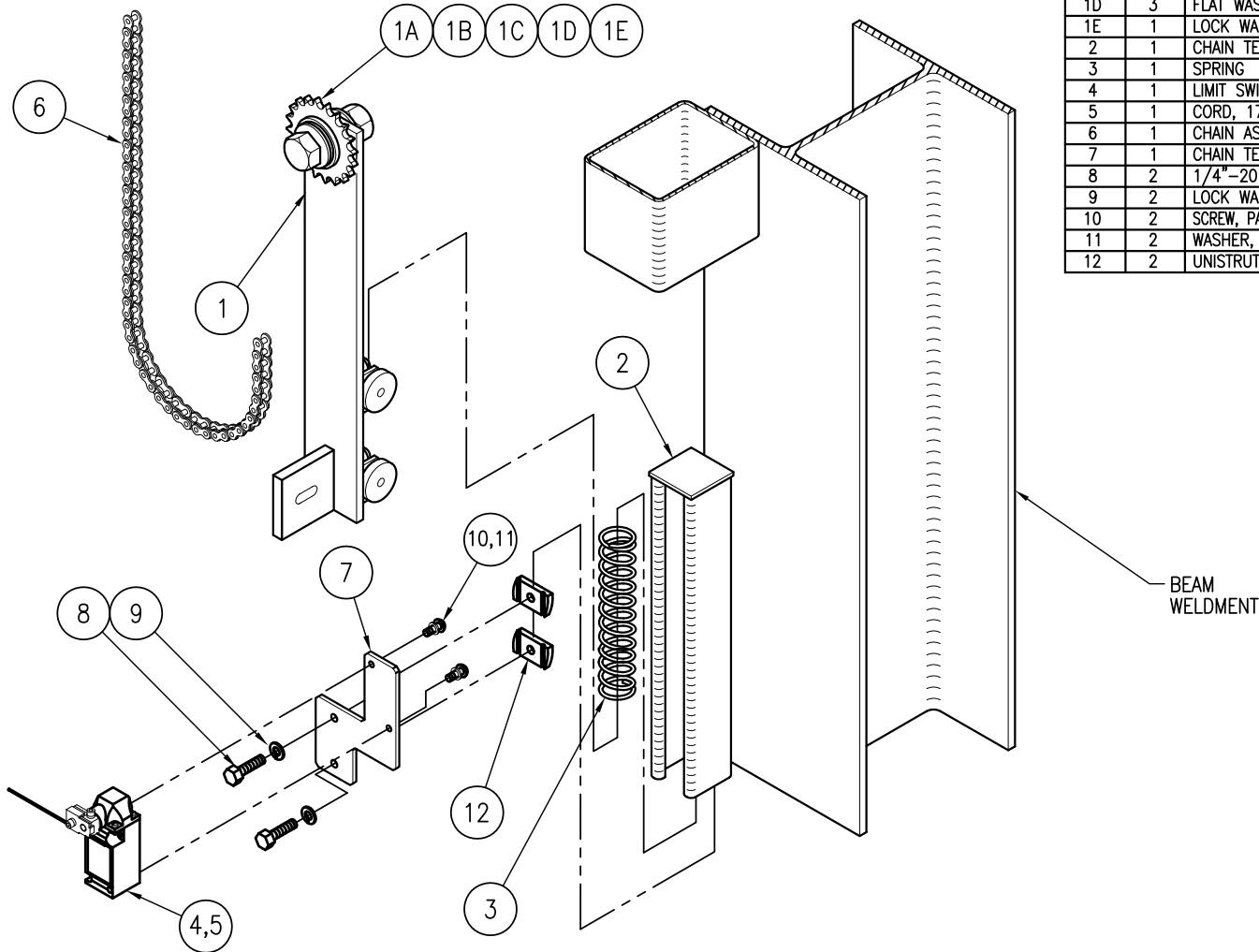


BILL OF MATERIALS

ITEM	QTY.	DESCRIPTION	PART No.	SUFFIX
1	1	CHAIN TENSIONER SUB ASSEMBLY	1621	
1A	1	BALL BEARING IDLER SPROCKET B3520H	1303	
1B	1	HHCS, 5/8-11 x 1 3/4" LG.		
1C	1	HEX NUT, 5/8-11		
1D	3	FLAT WASHER, 5/8"		
1E	1	LOCK WASHER, 5/8"		
2	1	CHAIN TENSIONER BASE WELDMENT	1294	
3	1	SPRING	1302	
4	1	LIMIT SWITCH, WITH ROD ARM	3508	
5	1	CORD, 17-3 (NOT SHOWN)	3579	
6	1	CHAIN ASSEMBLY (#35 END)	1321	
7	1	CHAIN TENSIONER BRACKET	3505	
8	2	1/4"-20 x 3/4" BOLT		
9	2	LOCK WASHER, 1/4"		
10	2	SCREW, PAN, MACHINE, M5 X 16, .8 PITCH, ZINC PLATED		
11	2	WASHER, SPRING LOCK, M5, ZINC PLATED		
12	2	UNISTRUT NUT		



CHAIN TENSIONER ASSEMBLY

DATE: 12-28-93

DRN BY RWM

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